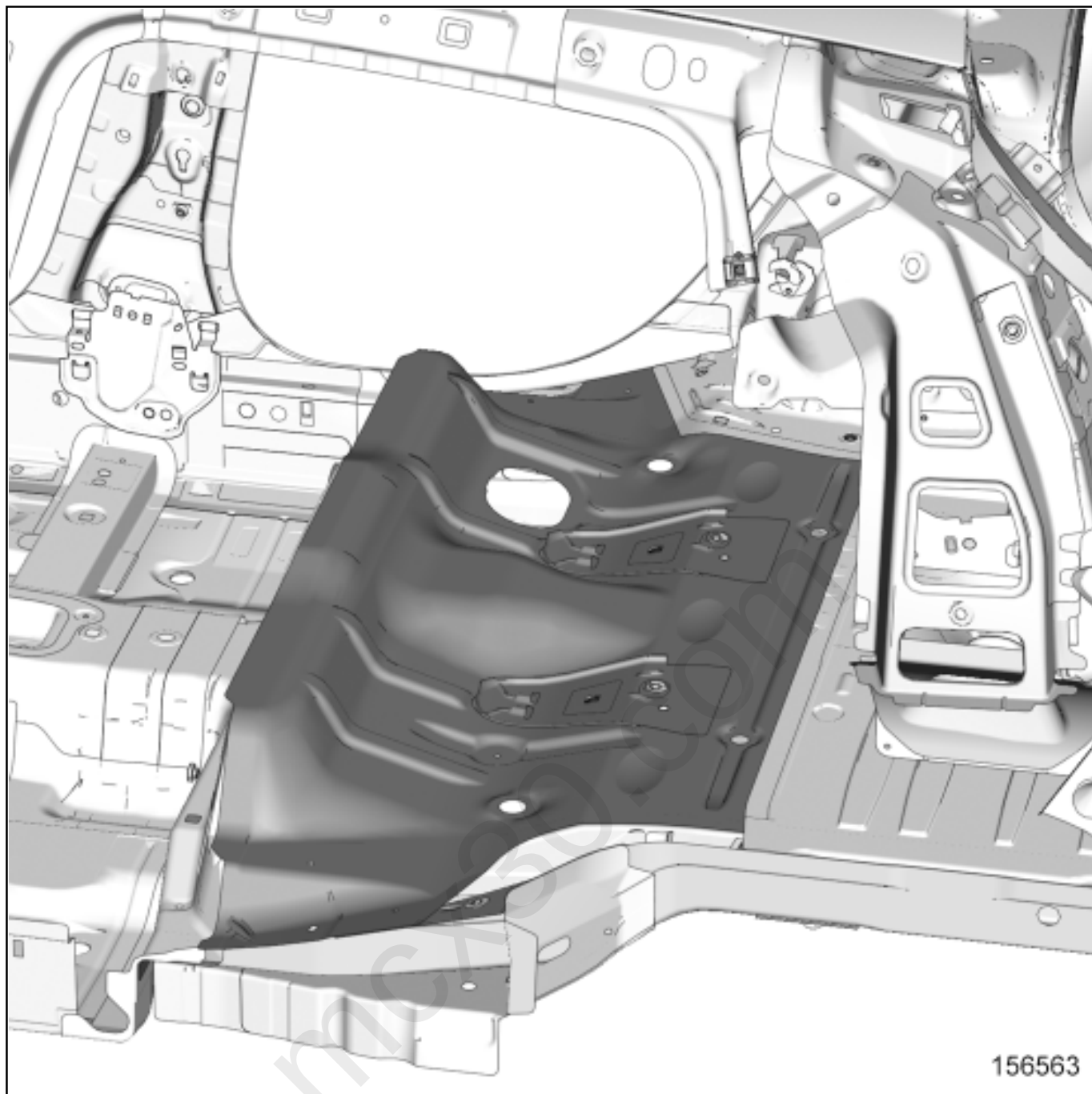




Repair-40x05x02x02-02x49-1-9-1.xml



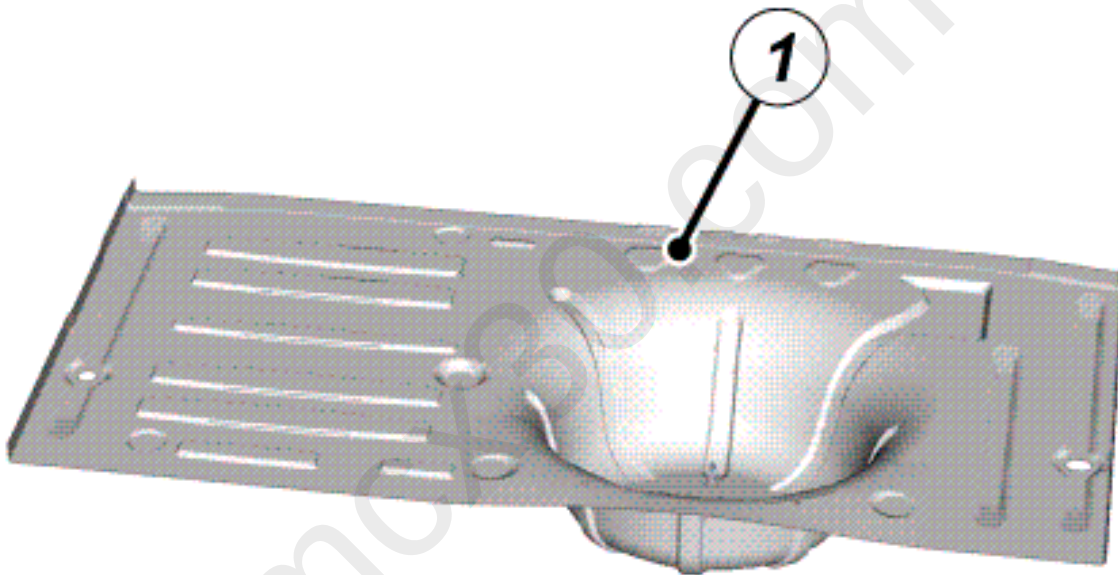
REAR FLOOR, REAR SECTION: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



157451

No.	Description	Type	Thickness (mm)
(1)	Rear floor, rear section		0.65

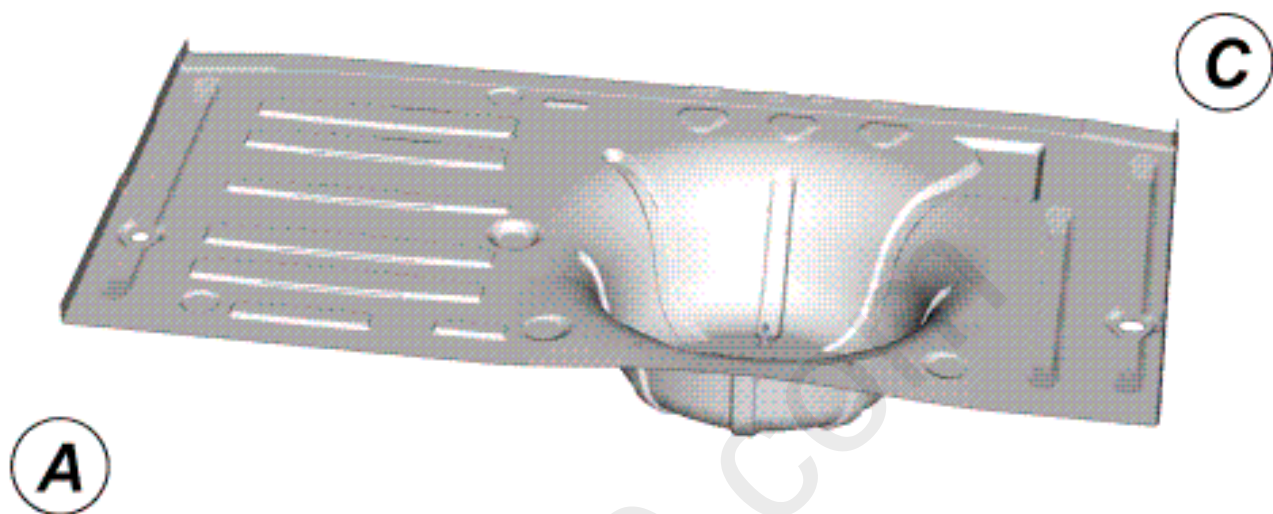
2. IN THE EVENT OF REPLACEMENT

☐ There is only one way of replacing this part:



complete replacement A-C.

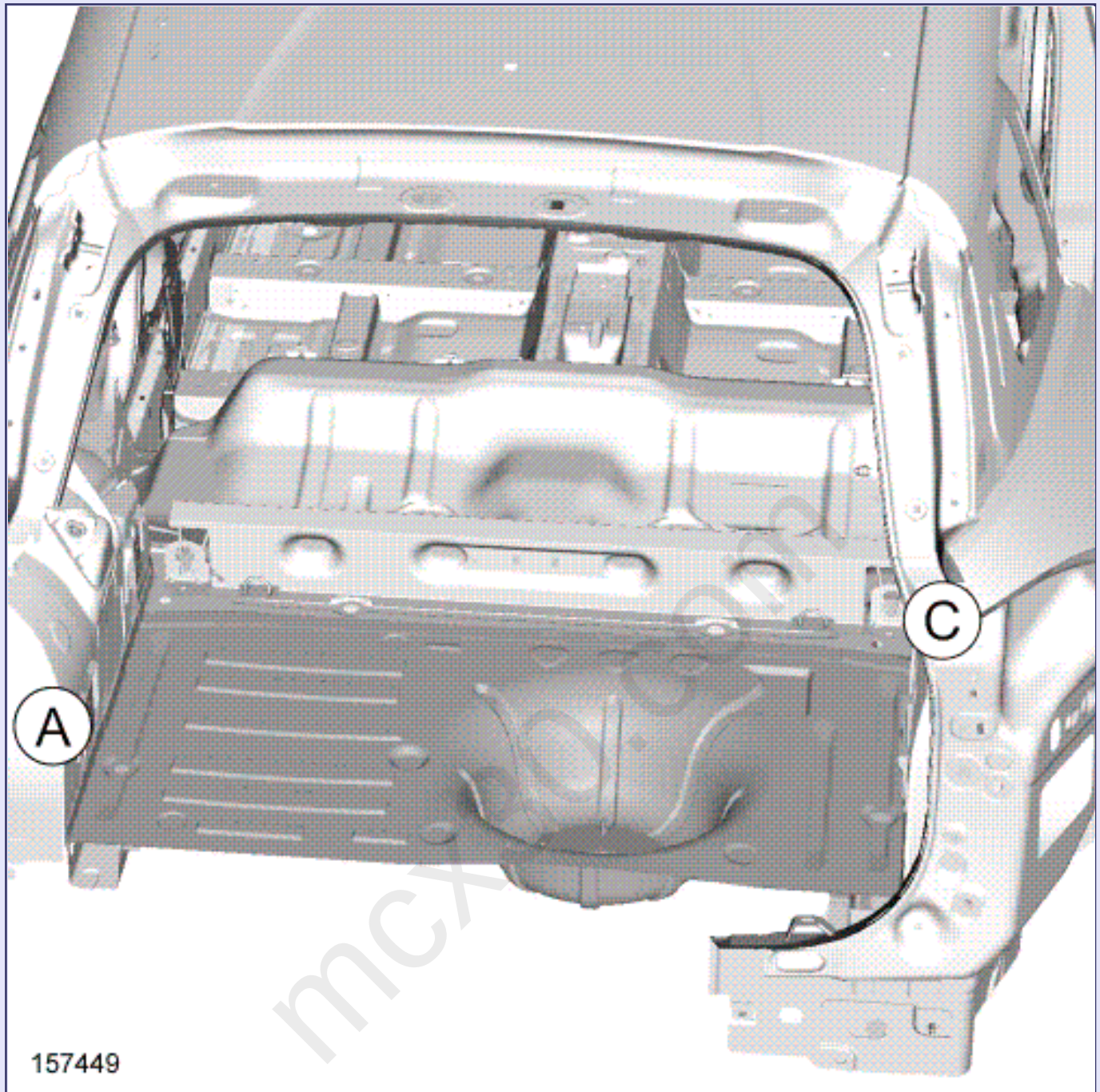
mcx30.com



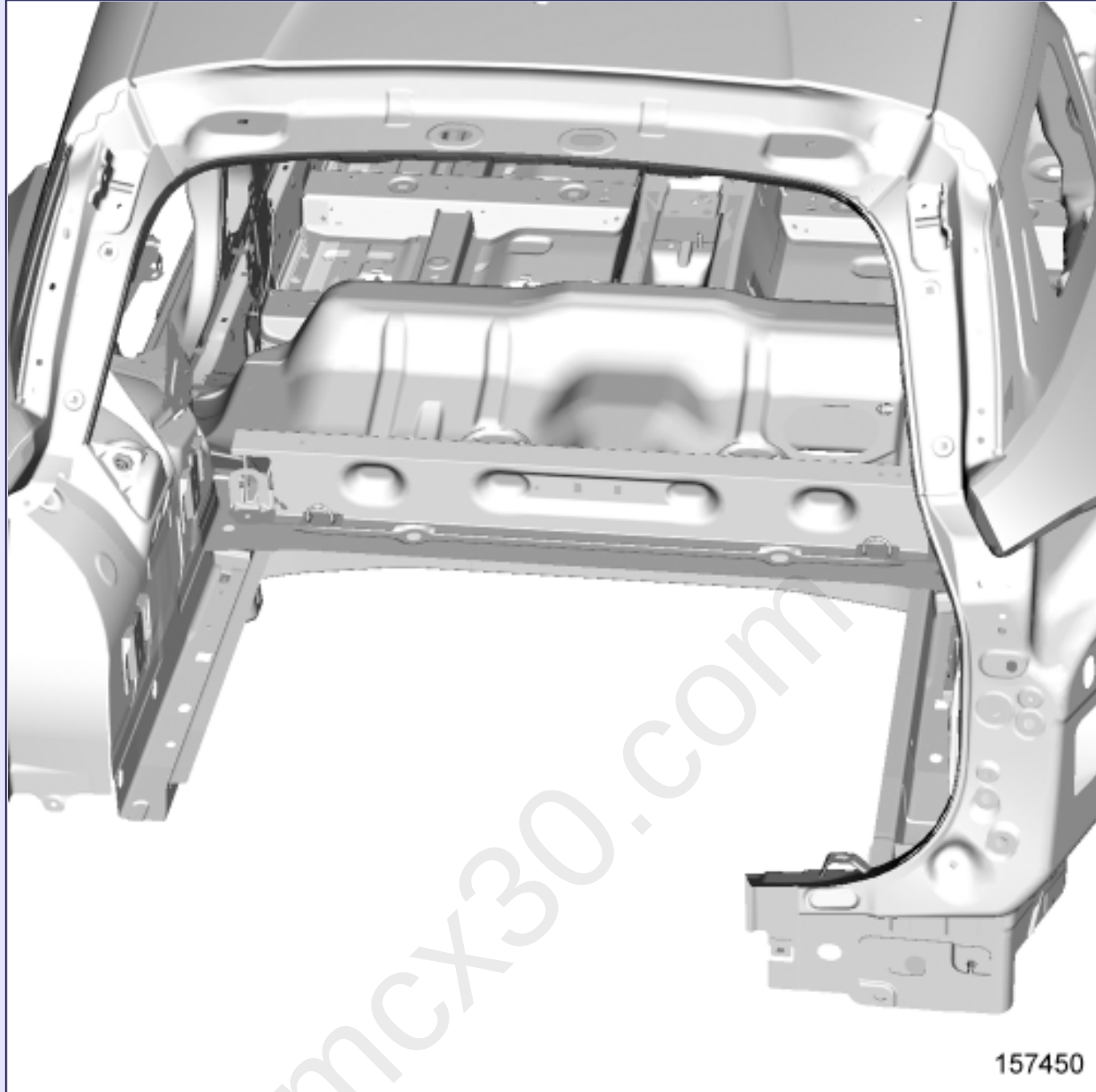
157451

1- COMPLETE REPLACEMENT A-C

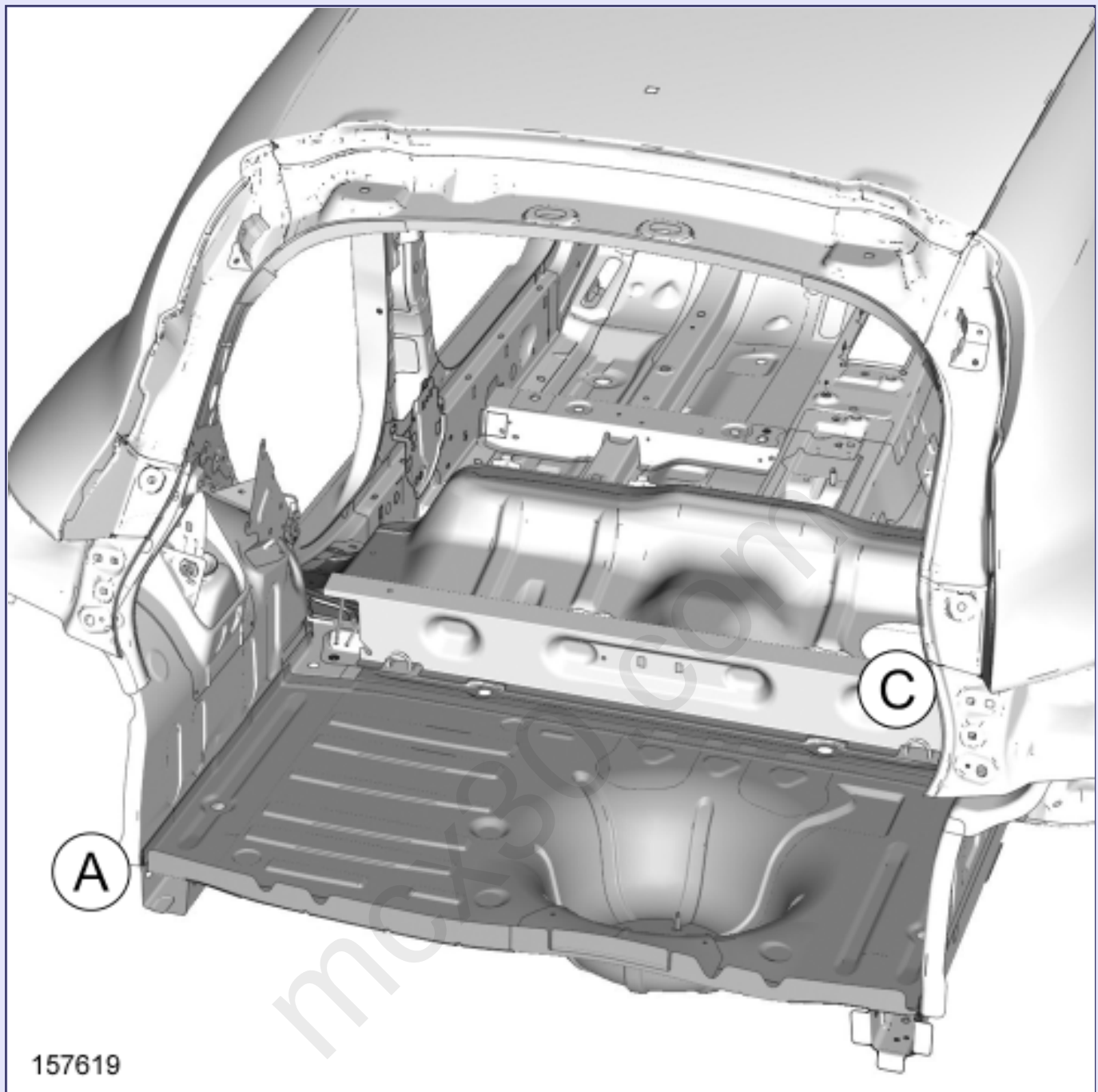
1)PART IN POSITION



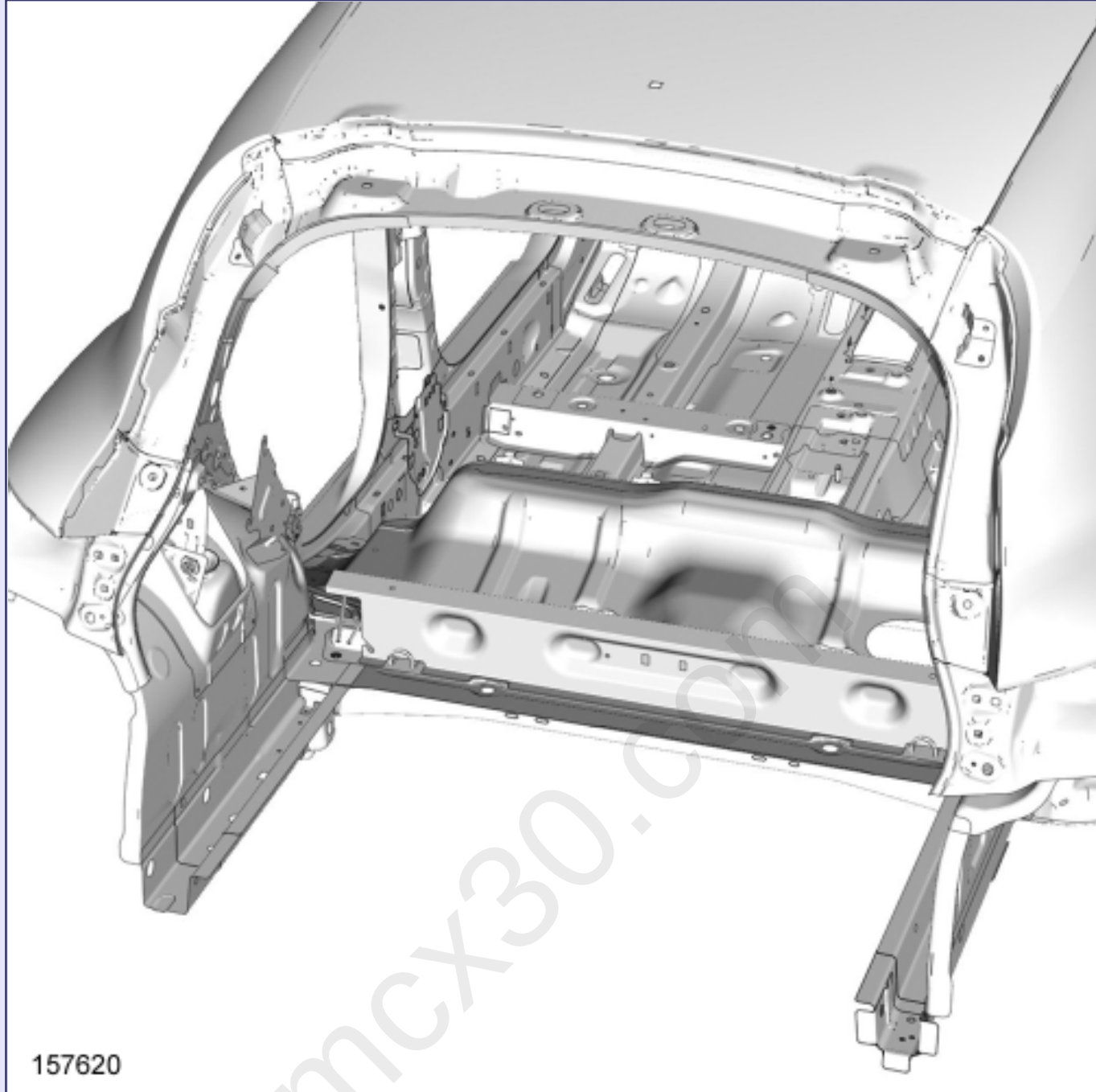
VIEW WITHOUT PART



157450



VIEW WITHOUT PART



157620

2) POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see Bolted connection for earth: Fitting) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3) BODYWORK COMPONENTS THAT CANNOT BE REMOVED - STRUCTURES TO BE REMOVED IN ORDER TO CARRY OUT THE REPLACEMENT OPERATION

K98(K98)



Remove:

the rear end panel [Rear end panel: Replacement](#) ,

the rear end panel lining [Rear end panel lining: Replacement](#) ,

the rear floor extension [\(see 41D, Rear lower structure, Rear floor extension : Replacement\)](#) ,

the rear light mounting [Rear light mounting: Replacement](#) .

B98(B98)



Remove:

the rear end panel [Rear end panel: Replacement](#) ,

the rear end panel lining [Rear end panel lining: Replacement](#) ,

the rear light mounting [Rear light mounting: Replacement](#) .

4) SPECIAL NOTES ON MATING

CAUTION



If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).